#### **TECHNICAL SPECIFICATIONS**

| Print Technology      | DOD piezoelectric inkjet print technology<br>Up to 12 Kyocera print heads  |
|-----------------------|--|
| Print Speed           | Up to 50 m/ min (164 ft/ min) at 600 x 600 dpi   |
| Print Width           | Max. 324 mm (12.76 inch)   |
| Ink                   | UV curable ink; 4 color channels, CMYK;<br>5 L per color   |
| Media                 | Handling: tight web continuous roll feed<br>Types: coated or uncoated paper, self-adhesive<br>label stock, white film, PP, PE, PVC, PET, etc.                        |
| Unwind/ Rewind        | Roll-fed Width: Max. 340 mm (13.39 inch);<br>Roll Weight: Max. 150 kg (330.69 lbs);<br>Roll Diameter: Max. 700 mm (27.56 inch);<br>Core Diameter: 76.2 mm (3.0 inch) |
| Curing Lamps          | 4 UV-LED pinning lamps;<br>1 UV-LED final curing lamp  |
| Environment           | Temperature: 18-28°C (64-82°F);<br>Relative Humidity: 40-60% (Recommended)<br>Altitude: up to 1000 m (3281 ft)   |
| Power Requirements    | Electric Supply: 10.2 KW; 380 V; 3P+N+PE;<br>50/ 60 Hz; 60 A<br>Compressed Air: 8 bar (116 psi), clean and dry   |
| Additional Equipments | Air-pressure devices, e.g. air compressors   |
| Options               | Connecting exhaust ducts<br>Corona Treater; Web Cleaner  |
| Software              | Professional Printer Control Software (PCS Pro)<br>NuviPRINT <sup>®</sup> RIP Software<br>NuviPRINT <sup>®</sup> VDP Module (Option)                                 |
|                       |  |

<sup>\*</sup> The Gemini 330-4C involves multiple patented technologies.

# **DIMENSIONS**



 Digital UV-LED Label Press W 4750 mm × D 1420 mm × H 1820 mm (W 187.00" × D 55.90" × H 71.65")



· Digital UV-LED Integrated Solution W 1184 mm × D 1414 mm × H 926 mm (W 46.61" × D 55.67" × H 36.46")



 Ink Supply Cabinet W 1000 mm × D 420 mm × H 1060 mm (W 39.37" × D 16.54" × H 41.73")

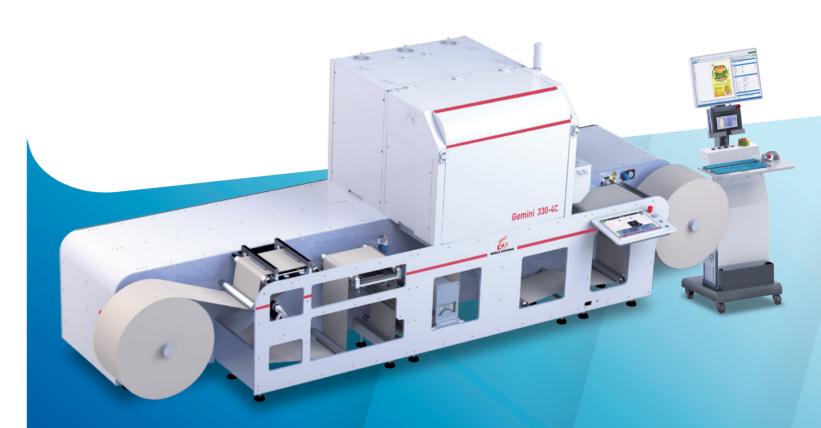
• PC Stand

W 610 mm × D 630 mm × H 1730 mm (W 24.00" × D 24.80" × H 68.10")



# **GEMINI 330-4C**

# **Full Color UV Label Press**



- Up to 50 m/ min. at 600 x 600 DPI
- 4 ink channels; CMYK
- NuviPRINT® PDF RIP Software
- PANTONE® matching suit
- Short- & Medium-run print jobs
- 216 mm or 324 mm print width
- Field upgradeable from 216 mm to 324 mm print width
- Full automatic print head cleaning system
- UV-LED pinning and full curing

# In-Line Label Printing

Labels & Packaging

**APPLICATIONS** 

- Industrial and security labels
- · Electronics and automotive labels
- Pharmaceutical labels
- Food and beverage
- Cosmetics
- Variable Data Printing















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<sup>\*</sup> For more custom configurations, please contact us for your requirements.

# THE CHANCE TO MEET YOUR DIGITAL FUTURE

With decades of experience in UV inkjet technology, color management, and digital label printing, Amica has a deep understanding of the operational requirements and market needs in the label printing industrial. The Gemini 330-4C UV inkjet press is tailored for short to medium run full color label printing.

Owing to the completely modular design, the Gemini 330-4C offers the flexibility of adding options such as corona treatment, web cleaning, post printing embellishments, cold foil, lamination, in-line or offline laser die-cutting or slitting to meet your demands in the future. The Gemini 330-4C will be an ideal choice for those who are looking for industrial digital label printing solutions.

#### **Outstanding print quality**

The Gemini 330-4C hosts integrated pinning lamp technology which is manufactured by Amica Systems and tuned to match our NuvilNK® inks. Vivid, accurate images are consistently achieved on a host of label materials.

#### Reliable automation control technology

Thanks to the cutting-edge PLC automation control technology with touch screen, coupled with solid machine construction, the new generation Gemini 330-4C has the ability to provide users with more reliable production, higher uptime, and easier operation than ever before.

#### Variable data printing

NuviPRINT® VDP module (Option) is capable of realizing the modification of variable data

- The types of variable data include text, numbers, graphics, dates, times, serial numbers, images, barcodes, and 2D codes.
- Generates barcodes, 2D codes, and text from a variety of data sources.
- Supports static or variable bitmap files, such as BMP, JPEG, and TIFF.



Variable Data Printing

#### Streamlined production workflow

NuviPRINT® PDF RIP workflow not only implements a streamlined approach, but makes predictable and high-quality output as well. NuviPRINT® PDF RIP software, embedded with native Adobe® PDF Print Engine (APPE), ensures fast and accurate output of PDF files. Also NuviPRINT® can be connected seamlessly to internal ERP systems via secure hot-folders.



#### **FEATURES**

#### 4 Web-guiding system

with movable ultrasonic edge guide sensor for high-precision web feeding. A warning will be displayed when the web guide reaches the limits of travel.

#### 3 The web tension

is automatically adjusted according to the desired base tension. It is measured by spring loaded dancer rollers and controlled by PLC plus servo motor system.



# **2** The splice table

with 2 independently controlled pneumatic clamps enables easy and fast roll change.

#### 1 Servo-driven unwinder

with built-in web guide & air shafts automatically pre-tensions the web to prevent waste. Automatic web guide and stop-function when the roll is empty.

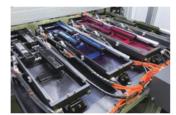


#### 5 In-line corona treatment (Option)

increases the surface tension of the substrate in an effective way shortly before printing to obtain prints with optimum ink adhesion.



6 The waste ink diversion **system** is specially designed to collect waste ink and export it directly to the waste ink tank to avoid contamination of the substrate.



# Automatic printhead cleaning

allows fully automatic purging, wiping, and capping to reduce time for daily maintenance.

#### 8 UV-LED pinning curing

Complete Digital Label Press

"freezes" ink droplets to control dot gain before overlaying follow-up colors or while fully curing.



# 9 Control panel with touch HMI

provides an intuitive UI on a 15" touch screen and incorporates remote support and industry 4.0 traceability.

# Pneumatic regulators

adjust the clamping pressure of the nips. Nip-in has the option to tune the web tension by adjusting the stretch factor.

### Servo-driven rewinder

with 76 mm (3 inch) expanding air shaft supports web widths up to 700 mm (27.56 inch).



#### The Gemini 330-4C consists of the following parts:

Hardware:

- Servo Transport

- NuviPRINT® RIP Software PCS Pro

- Printing Station - Ink Supply Cabinet

Variable Data Printing

Software:

- PC Stand Module (Option)

# The PLC control system

with touch screen on the PC stand controls the axial movement and PWC, which has the advantages of higher reliability and faster response time.



### Ink Supply Cabinet

integrates automatic ink supply system and other features. 5L ink tanks are designed for high volume production.



